

Start-up Checklist

Target 5 min

Reminders

- Types of hand protection
- Warning note
- Picture in following tables
- See tools & materials list
- Related SOPs, documents, etc.
- Related PPMs

Start-up Checklist

1. Check machine over.
 - 1.1. Check for missing parts.
 - 1.2. Check for broken parts.
2. Check for hydraulic leaks.
 - 2.1. Check floor for hydraulic oil.
 - 2.2. Check hydraulic fluid. Must maintain a level between the marks. (Contact Maintenance if low.)
3. Add coolant.
 - 3.1. Add coolant at the start of every shift.
4. Check chip brush.
 - 4.1. Make sure E-stop is pressed before doing step 4.2.
 - 4.2. Open door of driven wheel and check chip brush.
 - 4.3. Contact Maintenance to have brush replaced if worn.
5. Lubricate machine. (Monthly)
 - 5.1. Last work day of the month. (1st even, 2nd odd)
 - 2 pumps of grease gun for each grease fitting.**
 - 5.2. Driven wheel.
 - 5.3. Drive wheel.
 - 5.4. Unlock lock to move head out of the way so, that you can open the door to lubricate the driven wheel.

1.) Step 1. Check machine over



2.) Step 2. Check hydraulic level



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3.) Step 3. Coolant level



6.) Step 5.3. Drive wheel



4.) Step 4. Chip brush



7.) Step 5.4. Unlock the lock



5.) Step 5.2. Driven wheel



✂ Tools & Materials

Quantity & Description	Step
AW 32	2
Blastocut BC935	3
White lithium grease	5

📄 Document Control Information

Current	Review	Process

Version:		Due:	change
Effective:	9-16-14	Superseded:	N/A
Created / Revised by:	Maintenance		
Document Owner:	Maintenance		
Document Controller:	Maintenance Manager		
Issued by:	Jim Raatz		
Released by:	Jim Raatz		
Approved by:	Eric Nokes		
File name:	tpm-04074 doall saw (v)		